

# **ROSBACK COMPANY**

## **TRUESCORE-PRO QUAD HD TS30 COVER SCORING SYSTEM**



### **ELIMINATE CRACKING**

**DESIGNED FOR HIGH VOLUME PRODUCTION OF  
PERFECTLY SCORED COVERS ON YOUR BINDER  
COVER FEEDER**

*IDEAL FOR DIGITALLY  
PRINTED STOCK*

ROSBACK has provided world class perforating, scoring, and slitting solutions since 1881. No wonder thousands of demanding print finishers ask for ROSBACK.

The TrueScore-Pro is proven to be the best system to eliminate cracking of digitally printed stock on folders and perforating/scoring machines.

Now add this truly innovative technology to your perfect binder.

### DESIGNED FOR HIGH VOLUME HINGE SCORING OF PERFECT BOUND BOOK COVERS.

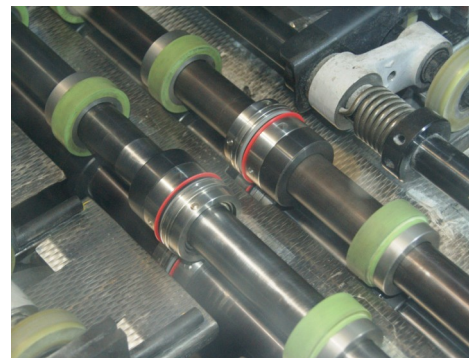
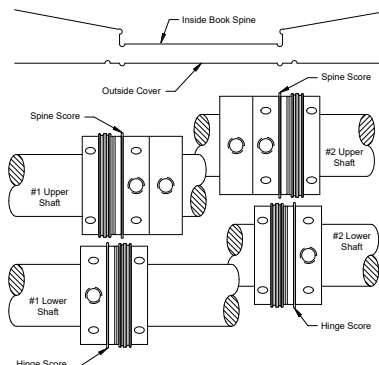
The system installs easily on your binders cover feeder, replacing the existing scoring heads. Simple to use and fast to set up. Create deep, perfect scores on any material, even digitally printed, laminated, and UV coated covers. Eliminates unsightly cracking at the spine and hinge.

### HOW THE TRUESCORE-PRO QUAD HD TS30 COVER SYSTEM WORKS

Each head holds female collars and one male scoring disc. One pair of heads on each scoring shaft set are positioned to match the spine width. When the heads engage, the male scoring discs gently stretch the material into the female grooves, creating four deep, perfect scores and crack free covers every time.

Two color-coded male scoring discs and two female groove widths combine to create perfect scores on a wide range of stock. Spacers are used to adjust the groove width and the distance from spine to hinge. Female scoring components are constructed from durable stainless steel for years of use. The non-metallic male scoring discs are proven to be exceptionally durable, typically lasting for millions of covers.

### TRUESCORE-PRO QUAD HD TS30 COVER KIT (#TS30-A-030)



### EASY SETUP AND OPERATION

- Assemble the heads with the desired male scoring discs, female collars, and spacers. Position and lock both lower scoring heads onto the lower scoring shafts.
- Position the heads on the upper scoring shafts with the male scoring discs centered over the female grooves. Lower and lock the upper shafts. Rotate the shafts two full turns to align the heads, then lock the upper heads to the shafts.
- Run a sheet through and adjust the upper scoring shafts until the desired scoring depth is reached.
- No need to remove the heads to change the male scoring discs, female groove width, or the hinge width. Simply undo the nuts with the tools supplied. Twist and remove the male discs and thin spacers, then replace and re-assemble the heads.
- Use the red male disc in a wide female groove to produce a wider score for heavy cover stocks. Use the red male in a narrow female groove for medium covers.
- The black male scoring disc in a narrow female groove produces a narrow score, perfect for light cover stock.
- Red and black male scoring discs can be combined on the same set up, typically red for the spine score and black for the hinge.
- The hinge width is adjustable from 4.0mm (0.157") to 11.0mm(0.433") score using the thin spacers provided.

### ADD TO THESE BINDERS:

The TrueScore-Pro Quad HD TS30 Cover Scoring System works on perfect binders having cover feeders with tandem 30mm scoring shafts, including but not limited to:

ACORO  
BOLERO  
CORONA  
MONOSTAR  
NORMBINDER  
STARBINDER  
STARPLUS

### ELIMINATE CRACKING ON DIGITALLY PRINTED STOCK WITH THESE OTHER AVAILABLE TRUESCORE-PRO KITS

**TrueScore-Pro (#220-A-203)** Add to any Rosback TrueLine or 240 Series Perforator/Scorer/Slitter

**TrueScore-Pro TS1000** Add to any Rollem Perforator with 1" shafts

**TrueScore-Pro TS1125** For folders with adjustable 1-1/8" slitting shafts

**TrueScore-Pro TS0875** For folders with adjustable 7/8" slitting shafts

**TrueScore-Pro TS25** For folders with 25mm slitting shafts

**TrueScore-Pro TS30** For folders with 30mm slitting shafts

**TrueScore-Pro TS35** For folders with 35mm slitting shafts

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